RFID & Item-Level Information Visibility

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Engine Builder Replenish Policy

1. Manufacturing an Engine



- $B_1 = 10$ cm & $B_2 = 10.2$ cm
- $T_1 = 10.2$ cm & $T_2 = 10.4$ cm
- $L(B_1, T_1) = L(B_2, T_2) = 10$ years

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$$L(B_1, T_2) = L(B_2, T_1) = 9$$
 years

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Link: Shandong Province Adopts RFID For Quality Control

Engine Builder Replenish Policy

Building one engine:

- Without RFID visibility
 - E[L] = E[E(B|T)] = 9.5 years.
- With RFID visibility
 - $L = \max\{L(B_1, T_1), L(B_2, T_2), L(B_1, T_2), L(B_2, T_1)\} = 10$ years

Building two engine:

- Without RFID visibility
 - 19 years.
- With RFID visibility
 - 20 years

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Engine Builder Replenish Policy

2. Replenish Retail Shelf



- There's only one client in the store
- The client has 50 % possibility to buy a bottle of shampoo
- Original stock: 20 bottles
- Remaining number of shampoo can be any number in {0, 1, 2, · · · , 20}

 If the shelf is empty, the client leaves without buying the shampoo.

Motivating examples Static Model

Dynamic Model

Results & Analysis

Engine Builder Replenish Policy



- Without RFID visibility
 - Expected sale = $50\% \cdot \frac{20}{21} = 0.476$
- With RFID visibility
 - store clerk replenish the shelf once it's empty
 - Expected sale = 0.5 bottle

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One Component Multiple Components Theorems

Notations

- $\{X_1, X_2, \cdots, X_m\}$: m components
- {X_i | x_{i1}, x_{i2}, · · · , x_{ini}}: tagged information of cases in a component
- $X \sim f_x(X)$: statistical property of the tagged information
- $y_i = g(x_i)$: production function of x_i
- O: the outcome without RFID visibility
- \tilde{O} : the outcome with RFID visibility

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One Component Multiple Components Theorems

Model Setup

X ~ f_x(X)
{X|x₁, x₂, x₃, ..., x_n}
y = g(x_i)
O: O = E[g(X)]
Õ: Õ = max{g(X)}



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One Component Multiple Components Theorems

The p.d.f. of the sample without information visibility is:

$$f_y(y) = f_x(g^{-1}(y))g'(y)$$

The p.d.f. of the sample with information visibility is:

$$f_n^{y}(y) = n \cdot f_x(g^{-1}(y))g'(y) \cdot \left(\int_{-\infty}^{y} f_x(g^{-1}(y))g'(y)dy\right)^{n-1}$$

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One Component Multiple Components Theorems

The difference (benefit) of having information visibility is:

$$\delta = \tilde{O} - O$$

= $\int_{y} yu'(nu^{n-1} - 1)dy$

where

$$u=\int_{-\infty}^{y}f_{x}(g^{-1}(y)g'(y)dy)$$

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One Component Multiple Components Theorems

Best k outcomes

The p.d.f. of the kth best production is:

$$f_{k:n}^{y}(y) = \frac{n!}{(k-1)!(n-k)!} u^{k-1} (1-u)^{n-k} f_{y}(y)$$

Hence the benefit of having information visibility is:

$$\delta = \sum_{i=1}^{k} (E[y_{i:n}] - E[y])$$

=
$$\int_{Y} (nF_{binomial(n-1,u)}(k) - k) \cdot yf_{y}(y) dy$$

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One Component Multiple Components Theorems

Setup

Two components:



n components:



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One Component Multiple Components Theorems

Assume that we have *m* components: $\{X | X_1, X_2 \cdots X_m\}$

$$\{X_1 | x_{11}, x_{12}, x_{13} \cdots x_{1n_1}\} \\ \{X_2 | x_{21}, x_{22}, x_{23} \cdots x_{2n_2}\} \\ \vdots \\ \{X_m | x_{m1}, x_{m2}, x_{m3} \cdots x_{mn_m}\}$$

 $X_1, X_2 \cdots X_m$ follow joint distribution

$$f_{X_1,X_2\cdots X_m}(X_1,X_2\cdots X_m)$$

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Motivating examples Static Model Dynamic Model Results & Analysis Multiple Components Theorems

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$$Y = g(X_1, X_2 \cdots X_m)$$

• The c.d.f. of the sample with information visibility is:

$$F_{y}^{N}(y) = Pr[g(X_{1}, X_{2} \cdots X_{m}) \leq y]$$

=
$$\int \cdots \int_{g(X_{1}, X_{2} \cdots X_{m}) \leq y} f_{X_{1}, X_{2} \cdots X_{m}}(X_{1}, X_{2} \cdots X_{m}) dX_{1} dX_{2} \cdots dX_{m}$$

• The difference (benefit) with information visibility is:

$$\delta = \int_{\mathcal{Y}} n_1 n_2 \cdots n_m \cdot u' (u^{n_1 n_2 \cdots n_m - 1} - 1) y dy$$

where

$$u = \int \cdots \int_{g(X_1, X_2 \cdots X_m) \leq y} f_{X_1, X_2 \cdots X_m}(X_1, X_2 \cdots X_m) dX_1 dX_2 \cdots dX_m$$

One Component Multiple Components Theorems

The k best outcomes

$$f_{k:N}^{y}(y) = \frac{N!}{(k-1)!(N-k)!} u^{k-1} (1-u)^{N-k} f_{y}(y)$$

$$\sum_{i=1}^{k} E[y_{i:N}] = \sum_{i=1}^{k} \int_{y} y \cdot \frac{N!}{(i-1)!(N-i)!} u^{i-1} (1-u)^{N-i} f_{y}(y) dy$$
$$= \int_{y} n F_{binomial(N-1,u)}(k) \cdot y f_{y}(y) dy$$

Hence the benefit of having information visibility, δ is:

$$\delta = \int_{y} (NF_{binomial(N-1,u)}(k) - k) \cdot yf_{y}(y) dy$$

One Component Multiple Components Theorems

Theorem (1)

The lower bound for δ is:

 $\delta \geq \mathbf{0}$

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One Component Multiple Components Theorems

Theorem (2)

When $k \leq n$, δ is upper bounded as:

$$\delta \leq \int_{\mathcal{Y}} (ne^{-2\frac{(n-k)^2}{n}} - k) \cdot yf_{\mathcal{Y}}(y) dy \leq \int_{\mathcal{Y}} (n-k) \cdot yf_{\mathcal{Y}}(y) dy$$

Proof.

Hoeffding's inequality & Chernoff's inequality:

$$F_{binomial}(k;n,u) \leq e^{-2rac{(n-k)^2}{n}} \leq 1$$

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One Component Multiple Components Theorems

Theorem (3)

If k = n, $\delta = 0$

Theorem (4)

Larger the sample space variance, larger the benefit δ .

Theorem (5)

if Y is positive, δ is a monotonic increasing function of n.

Theorem (6)

If all the resources are used, the benefit of having information visibility is zero if there's only one component; the benefit is greater than zero if there are multiple components.

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Control Function Finite Horizon Infinite Horizon

Control Function



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$$\psi(X) = \begin{cases} 19 & \text{if } X = 0 \\ X & \text{otherwise} \end{cases}$$

Control Function Finite Horizon Infinite Horizon

Finite Horizon

Using Bellman's Method, the recursive function is:

$$V(X_{T-k}, k) = \max_{v_{T-k}} \{ \delta_{T-k}(X_{T-k}, v_{T-k}) + V(X_{T-k+1}, k-1) \} \\ \equiv \delta_{T-k}(X_{T-k}, \psi_{T-k}(X_{T-k})) + V(\xi_{T-k}(X_{T-k}, \psi_{T-k}(X_{T-k}), k-1) \}$$

subject to:

1.
$$X_{T-k+1} = \xi_{T-k}(X_{T-k}, v_{T-k}, G(v_{T-k}))$$

2. $X_0 = \tilde{X}_0$
3. $v_{T-k} = \psi_{T-k}(X_{T-k})$
4. $v_t \in \Theta$ for all $t = 0, 1, \cdots, T-1$

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Control Function Finite Horizon Infinite Horizon

Infinite Horizon

$$V_t(X_t) = \max_{v_t} \left\{ \beta \delta(X_t, v_t) + V_{t+1}(X_{t+1}) \right\}$$
(1)

subject to:

1.
$$X_{t+1} = \xi_0(X_t, v_t)$$

2. $X_0 = \tilde{X}_0$
3. $v_t = \psi(X_t)$

where β is the discount factor and $0 \le \beta \le 1$.

Sargent (1987) and Stokey (1989): starting from any bounded continuous W_0 will cause W to converge as $t \to \infty$.

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Simulation

Simulation of Fabrication Quality Control

$$X_1 \sim \text{Uniform } (-0.5, 0.5)$$

 $X_2 \sim \text{Uniform } (-0.5, 0.5)$
 $G(x_1, x_2) = e^{x_1 - x_2}$
 $\psi(X) = X$

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Simulation



Figure: Benefit of having information visibility for fabrication quality control.

Image: A = A = A

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Simulation

Analysis

The results show:

- The benefit of information visibility increases if the scale of the manufacturing increases
- The benefit function is concave and bounded.
- If the samples are more volatile, more is the benefit of having RFID information visibility.

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Simulation

Merci!

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